

Model Series: YG-135 • YG-136 • YG-137 • YG-138 • YG-139

Acetylene Cutting Tip (oxy-acetylene, two-piece style)



Precision copper cutting tips for oxy-acetylene torches. Sized by orifice set (10/10 to 30/10) to match plate thickness and gas flow. Compatible with standard acetylene cutting torches.

Part.No	Tip Size	Typical Plate Thickness	Oxygen Orifices	Fuel Gas	Compatibility
YG-135	10/10	~3–10 mm	10	Acetylene	Standard acetylene cutting torches (type A)
YG-136	16/10	~10–25 mm	16		
YG-137	20/10	~25–50 mm	20		
YG-138	25/10	~50–75 mm	25		
YG-139	30/10	~75–100 mm	30		

Features / Applications

- Machined copper for fast heat transfer and clean kerf
- Calibrated orifices for stable preheat and piercing with acetylene
- For manual or machine oxy-fuel cutting of carbon steel
- Use with matching mixer/tip nut; select size per plate thickness

Normes Applicables / Compliance

- EN ISO 5172 (blowpipes for gas welding, cutting—compatibility)
- Use with compliant regulators/hoses (EN ISO 2503/14114); fit flashback arrestors
- Fuel: Acetylene; Oxygen industrial grade
- Operating parameters depend on torch and thickness—follow manufacturer cutting charts